



REQUEST FOR TOOLING QUOTATION

CS Cosmos Stihl MFG
111 E. 34th st
South Chicago Heights, IL 60411

PHONE: 708-756-1400
FAX 708-756-1404

		YES	NO	TOOL CODE	
CSM RFQ #:	CSM-1601	GD&T Print:	X		Code A-Progressive
Issue Date:	04/25/25	CAD Model:	X		Code B- Hand Transfer from Coil
Due Date:	05/02/25	Other:			Code C-Blank Offline, Hand Transfer
<p>Project Manager: <u>Ken Rodriguez</u></p> <p>Customer Program: _____</p>					Code D-Hand Feed Line Tool
					Code Ea-Weld Fixture Pneu-Clamp
					Code Eb-Weld Fixture Manual Clamp
					Code F-Check Fixtures
					Code G-Other

Part Number	Rev. Lvl	Tool Type Code Letter	EAU	Material Thickness	Material Specification
4180-713-1601-A	5	A	250,000	2.5mm(0.098)	SAE 6150

Quote one out progressive tool to produce Thrust Washer part number 4180-713-1601-A. Please include tonnage calculation, number of stations, width & progression, and overall tool size. We will determine the press after reviewing the quote and advise you on requirements.

Quote Must Contain The Following Information:

- Estimate material width, progression and transfer pitch (if applicable).
- Estimate tool footprint (L x W X S/H) and tonnage required.
- Include the number of stations and activity in each.
- Estimate Press Tonnage Required.
Size base on tool footprint and or press requirement (tonnage).
- Include coating cost for critical parts.
- Include 300 pieces run off at your facility, Cosmos to provide material for development and runoff.
- Include (6) pieces CMM full dimensional check with documentation, approval to ship tool.
- Buyoff will be done at Cosmos's run at rate.
- Include freight FOB Cosmos Tool

Note, If You Do not Have A Copy Of The Following Please Request:

- Press Data Sheet
- CS Cosmos Current Tooling Standards